Aircel

MIS SERIES Mist Eliminator



MIS Series Features

- Low pressure differential P 0.5 1.0 psi @ rated capacity under typical conditions.
- Long service life.
- Pressure vessel ASME U Stamped National Board Registered.
- CRN available upon request.
- Low pressure drop, maximum filter area and dirt capacity.
- Hinged flange and lift lug standard on closure flanges.
- Service access without breaking connections.
- Rugged enameled steel.
- Connections sizes from 2 to 10-inch ANSI flange.
- Standard differential pressure gauge on all models.
- Optional zero-loss auto drain.
- White enamel interior coating.

MIS Series Elements

- High efficiency pleated construction.
- High efficiency needled polyester outer layer particulate removal.
- Two stage borosilicate glass coalescing media.
- Unique threaded element "design" (patent pending) requires no internal loose parts and no internal housing center core.
- The filter element will collect particles greater than 1 micron with 99.5% efficiency. Particles 0.5 micron in size will be filtered at an efficiency of 99.3%.
- Special HE (958 media) element available for 0.1 micron particles filtered at an efficiency of 99.99%.

The **Aircel MIS Mist Eliminator (300 - 8000 scfm)** provides a full line of mist eliminators to effectively remove oil, solids and water from your compressed air system. In addition, this technology can serve as an efficient prefilter and contaminant separator for refrigerated and desiccant compressed air dryers. By reducing the liquid loading potential and preventing liquid slugs from reaching the dryer, it will extend the life of your refrigerated dryer's heat exchanger or the life of desiccant in regenerative dryers.

The Aircel MIS Mist Eliminator features an element with patent pending urethane threaded end. This unique design requires no internal loose parts and no internal housing center core. This provides easy, hassle-free element changeout and reduces the overall initial unit shipping weight, saving on freight costs. The element is designed with optimum pleat spacing and fin depth to provide unsurpassed low differential pressure, dirt holding capacity, and efficiency. Filtration efficiency and permeability are based on independent laboratory testing by Interbasic Resources, Inc.

Sustainable Energy Savings

Pressure Drop Reduces Compressor HP 4% per 8 PSI Drop

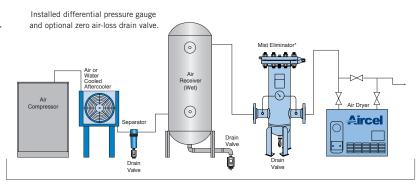
For every 8 psi pressure drop, compressor horsepower efficiency will be reduced by 4%. Therefore, the annual energy cost to run a typical 100 hp compressor with 85% efficiency compressor/motor can be figured as follows:

- Conventional Filter: \$0.07/KW-hr x 8760 hours x 103.3 KW x 4% = \$2533.74
- Mist Eliminator: \$0.07/KW-hr x 8760 hours x 103.3 KW x 0.5% = \$316.72 (1 psi pressure drop = 0.5% compressor HP reduced)

That's a savings of \$2217.02 per year.

MIS SERIES Recommended Installation

Locating a mist eliminator downstream from the compressor effectively lengthens the maintenance cycle on all elements, significantly reducing costs of system maintenance.



MIS SERIES TECHNICAL SPECIFICATIONS



Model	Capacity ¹ (SCFM)	Conn. (ANSI)	OH (in)	OD (in)	C (in)	Service Space (in)	Weight (lbs)	Maximum Pressure (psig)	Optional Zero Air- Loss Drain	Element Model Number	
MIS-300	300	2"	36	8-5/8	16	10	120	250	C/F	MIS-300E] .
MIS-500	500	2"	40	8-5/8	16	16	150	250	C/F	MIS-500E] s
MIS-1000	1000	3"	48	8-5/8	20	20	180	250	C/F	MIS-1000E	
MIS-1500	1500	4"	52	10-3/4	20	20	300	250	C/F	MIS-1500E	
MIS-2000	2000	4"	54	10-3/4	20	24	325	250	C/F	MIS-2000E	
MIS-3000	3000	6"	60	12-3/4	24	26	400	250	C/F	MIS-3000E	
MIS-4500	4500	6"	64	12-3/4	24	26	500	250	C/F	MIS-4500E	
MIS-6500	6500	8"	78	16	28	36	36 850 250		C/F	MIS-6500E	
MIS-8000	8000	10"	88	20	32	32 36 12		250	C/F	MIS-8000E	

MIS SERIES Model Comparison

Lift Lug OD O۲ Exit Air & Gases 0 ler Lines Carbon Steel Legs

¹Capacity rated at 100 psig operating pressure, 100°F inlet temperature.

C/F - Consult Factory

Maximum working pressure: 250 psig Cover style: Blind flange Operating temperature range: -20°F to 200°F Carbon steel leg height: 12" (included in OH dimension above)

Due to a continuous program of product improvement, specification and dimensions are subject to change without notice.

MIS SERIES Capacity Correction Factors

To Size the Mist Eliminator Capacity for Actual Conditions

Adjusted Capacity = $scfm \times C1 \times C2$

To calculate the capacity of a given mist eliminator based on non-standard operating conditions, multiply the standard capacity by the appropriate correction factor. EXAMPLE: Mist Eliminator Model: MIS-1000 Standard Capacity: Actual Operating Conditions: 1000 scfm 80 psig inlet pressure: C1 = 0.83120°F inlet temperature: C2 = 0.941000 scfm x 0.83 x 0.94 = **780 scfm** Adjusted Capacity =

To Select the Mist Eliminator for Actual Conditions

Adjusted Capacity = scfm/C1/C2

To choose a mist eliminator based on a given flow at non-standard operating conditions, divide the given flow by the appropriate correction factors.
EXAMPLE: Given Flow: 1000 scfm Actual Operating Conditions: 80 psig inlet pressure: C1 = 0.83
120°F inlet temperature: C2 = 0.94
Adjusted Capacity = 1000 scfm / 0.83 / 0.94 = 1282 scfm Adjusted Mist Eliminator Model Size: MIS-1500

The published standard capacities for compressed air mist eliminators are based on 100 psig inlet pressure and 100°F inlet temperature. When these conditions vary, a given mist eliminator will be able to filter either more or less compressed air than its standard capacity. There are two ways in which this information can be used. The first is to start with a specific mist eliminator size and recalculate

its capacity based on the known operating conditions using the correction factors given below. The other, with a given set of operating conditions, is to select the proper mist eliminator size based on applying the correction factors to the flow rate. Examples based on applying the correction factors are shown below.

Capacity correction factors for differing system air pressure (C1)

							-						
System Pressure (psig)	20	40	60	80	100	12	140	160	180	200	220	240	250
Correction Factor	0.30	0.48	0.65	0.83	1.00	1.17	1.35	1.52	1.70	1.87	2.05	2.22	2.31

Capacity correction factors for differing system air temperature (C2)

System Temperature (°F)	-20	0	20	40	60	80	100	120	140	160	180	200
Correction Factor	1.52	1.41	1.31	1.22	1.14	1.07	1.00	0.94	0.88	0.83	0.79	0.75



Airtec Global 1100 NW Loop 410 San Antonio, TX 78240 USA

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Versitile Design

Aircel's AF series high efficiency filters include smart design features and innovative technology to provide a compressed air filtration solution for a wide range of applications. Aircel's unique AF series high efficiency filters are designed to combine high performance, energy savings, flexibility and optimum reliability.





Unique push-fit design and double O-ring seal for simple and secure installation.

Multi-layer Filtration

Deep bed multi-wrap borosilicate glass microfiber with stainless steel support cylinders and a polyester needle felt sleeve.

End Cap

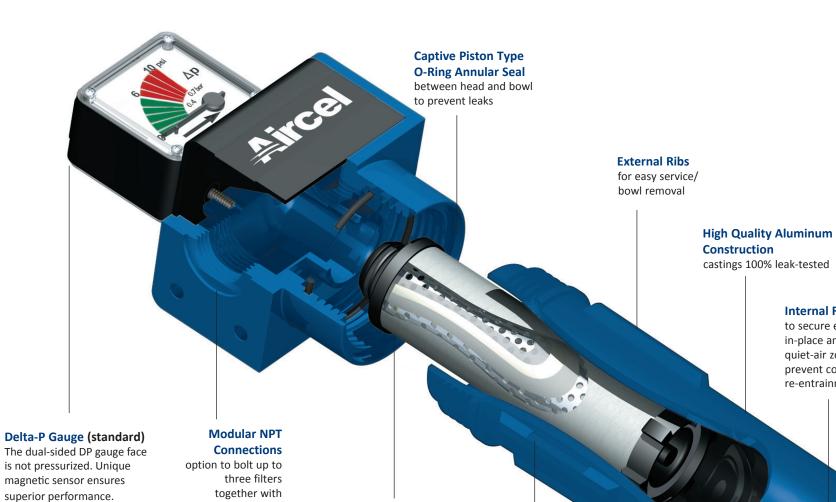
Durable and non-corrosive glass filled nylon cap which is attached to the element with a multi-part urethane resin.



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FEATURES AND BENEFITS





Pop-up DP Indicators (optional)

Nylon pop-up is available as a lower cost option.

Remote Contact DP Alarm (optional)

Dry contacts close at 6 psid to send a notification signal to a bell, light, or control panel. Can be field installed.

Only 4 - 7" clearance required for element removal

> **Flat Spot** to aid bowl removal

> > Large Capacity Condensate sump with space to install internal float drain

ACCESSORIES

Bottom Drain Adapter Plate (1000-1500 scfm)

Removable drain adapter for ease of float drain maintenance.

Simple disconnect of external drain when element is changed.

Mounting Brackets Allows convenient wall mounting of single or multiple filters.

High Nitrile O-ring

space, offer ease

eliminate leaks

connection to save

with installation and

Ring Spanner Aids in easy bowl removal.

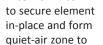
Manual Drain Valves Available for

all models.

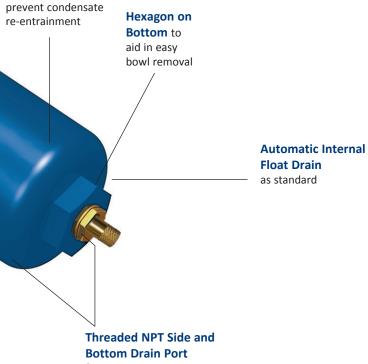








Internal Ribs



for external auto or manual drain



Port Plates

Allows for easy conversion from standard port size to match larger pipe size and reduce pipe fittings. Prevents costly oversizing of filters to pipe size.

AF SERIES TECHNICAL SPECIFICATIONS



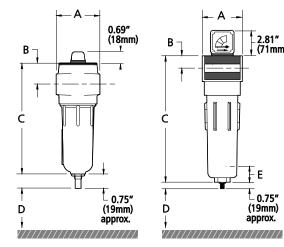
Filter	Flow	rate		Dime	ensions inches (r	nm)		NP	T conne	ctions	Weight	Replacement	
model	scfm	Nm³/h	Α	В	С	D	E	In/Out	Side	Bottom**	lbs	element model	
AF20[*]	20	34	2.83 (72)	1.38 (35)	7.32 (186)	2.95 (75)	N/A	1/4"	N/A	1/4"	1.4	A20[*]E	
AF30[*]	30	51	2.83 (72)	1.38 (35)	7.32 (186)	2.95 (75)	N/A	3/8"	N/A	1/4"	1.4	A30[*]E	
AF65[*]	65	110	4.33 (110)	1.50 (38)	10.75 (273)	5.98 (152)	1.30 (33)	1/2"	1/4"	1/4"	5.4	A65[*]E	
AF75[*]	75	128	4.33 (110)	1.50 (38)	10.75 (273)	5.98 (152)	1.30 (33)	3/4"	1/4"	1/4"	5.4	A75[*]E	
AF100[*]	100	170	4.33 (110)	1.50 (38)	14.09 (358)	5.98 (152)	1.30 (33)	1″	1/4"	1/4"	6.1	A100[*]E	
AF150[*]	150	255	4.33 (110)	1.50 (38)	14.09 (358)	5.98 (152)	1.30 (33)	1″	1/4"	1/4"	6.0	A150[*]E	
AF225[*]	225	382	5.75 (146)	2.01 (51)	19.06 (484)	6.50 (165)	1.65 (42)	1 1/2"	1/2"	1/4"	12.2	A225[*]E	
AF300[*]	300	510	5.75 (146)	2.01 (51)	19.06 (484)	6.50 (165)	1.65 (42)	1 1/2"	1/2"	1/4"	12.3	A300[*]E	
AF450[*]	450	765	5.75 (146)	2.01 (51)	19.06 (484)	6.50 (165)	1.65 (42)	2″	1/2"	1/4"	12.3	A450[*]E	
AF650[*]	650	1105	5.75 (146)	2.01 (51)	26.97 (685)	6.50 (165)	1.65 (42)	2″	1/2"	1/4"	14.8	A650[*]E	
AF1000[*]	1000	1700	9.06 (230)	2.68 (68)	28.43 (722)	7.01 (178)	1.65 (42)	3″	1/2"	1/4"	40.6	A1000[*]E	
AF1250[*]	1250	2125	9.06 (230)	2.68 (68)	33.23 (844)	7.01 (178)	1.65 (42)	3″	1/2"	1/4"	44.1	A1250[*]E	
AF1500[*]	1500	2550	9.06 (230)	2.68 (68)	39.06 (992)	7.01 (178)	1.65 (42)	3″	3" 1/2" 1/4"		48.3	A1500[*]E	

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Notes

* Fill in element grade (AFP5, PFC1, PFC01, AC and reverse flow RPFC1) to appropriate model number. ** With internal float drain removed.



AF20[*] to AF30[*]

AF65[*] to AF650[*]

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0.75

(19mm)

approx.

AF1000[*] to AF1500[*]

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⊤ 2.81″ ⊥ (71mm)

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		Coalescing Filters										
Grade	AFP5	PFC1 / RPFC1 (reverse flow)	PFC01	AC								
Particle removal	5.0 micron	1.0 micron	0.01 micron	0.01 micron								
Maximum carryover at 68°F / 20°C	5 ppm	0.1 ppm	0.01 ppm	0.003 ppm								
Recommended temperature	100°F / 38°C	100°F / 38°C	100°F / 38°C	77°F / 25°C								
Maximum temperature	248°F / 121°C	248°F / 121°C	248°F / 121°C	122°F / 50°C								
Pressure drop (clean and dry)	0.4 psid / 30 mbar	1.0 psid / 70 mbar	1.5 psid / 100 mbar	1.0 psid / 70 mbar								
Pressure drop (saturated)	1.0 psid / 70 mbar	2 psid / 140 mbar	3.0 psid / 210 mbar	N/A								
Pressure drop (change element)	6.0 psid / 400 mbar	6.0 psid / 400 mbar	6.0 psid / 400 mbar	see note								
Element media		Borosilicate Glass Microfiber		Carbon impregnated paper								
Maximum working pressure		232 psig / 16 barg (300 psig / 20) barg without auto float drain)									
Housing material		High quality	aluminum									

Note: Activated charcoal (AC) filters must not operate in oil saturated conditions and will not remove certain types of gases including carbon monoxide and carbon dioxide. Change interval depends on application. Please contact your distributor.

Correction Factors

For maximum flow rate, multiply model flow rate shown in the speciation chart by the correction factor corresponding to the working pressure. See specifications for maximum pressure. Note: To reduce pressure drop by 50%, reduce flow rate by 30%.

Operating Pressure (psig)	10	20	30	40	50	60	70	80	90	100	110	125	150	175	200	225	250	275	300
Correction Factor	0.32	0.45	.055	0.64	0.71	0.78	0.84	0.90	0.95	1.00	1.05	1.12	1.22	1.32	1.41	1.49	1.58	1.65	1.73