

Instruction and operation manual

S409

Flow direction switch for compressed air / gases



Dear Customer,

Thank you for choosing our product.

The operating instructions must be read in full and carefully observed before starting up the device. The manufacturer cannot be held liable for any damage which occurs as a result of non-observance or non-compliance with this manual.

Should the device be tampered with in any manner other than a procedure which is described and specified in the manual, the warranty is void and the manufacturer is exempt from liability.

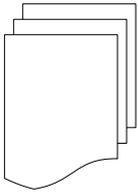
The device is destined exclusively for the described application.

SUTO offers no guarantee for the suitability for any other purpose. SUTO is also not liable for consequential damage resulting from the delivery, capability or use of this device.

Table of Contents

1 Safety instructions.....	4
2 Registered trademarks.....	6
3 Application.....	7
4 Features.....	7
5 Technical Data.....	8
5.1 General.....	8
5.2 Electrical Data.....	8
5.3 Output signals.....	8
6 Dimensional drawing.....	9
7 Determination of the installation point.....	10
8 Installation	10
8.1 Installation Requirements.....	10
8.2 Installation Procedure	11
8.3 Electrical connection	12
8.3.1 Connection of S330/331 to S450	14
8.3.2 Connection of S330/331 to S401/421.....	14
9 Signal outputs.....	16
10 Optional accessories.....	16
11 Maintenance.....	16
12 Disposal or waste.....	16

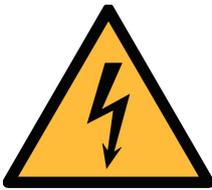
1 Safety instructions



Please check if this instruction manual matches the product type.

Please observe all notes and instructions indicated in this manual. It contains essential information which must be observed before and during installation, operation and maintenance. Therefore this instruction manual must be read carefully by the technician as well as by the responsible user / qualified personnel.

This instruction manual must be available at the operation site of the flow direction switch at any time. In case of any obscurities or questions, regarding this manual or the product, please contact the manufacturer.

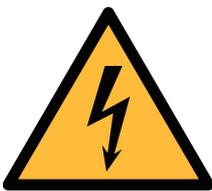


WARNING!

Compressed air!

Any contact with quickly escaping air or bursting parts of the compressed air system can lead to serious injuries or even death!

- Do not exceed the maximum permitted pressure range (see sensors label).
- Only use pressure tight installation material.
- Avoid that persons get hit escaping air or bursting parts of the instrument.
- The system must be pressureless during maintenance work.



WARNING!

Voltage used for supply!

Any contact with energized parts of the product, may lead to a electrical shock which can lead to serious injuries or even death!

- Consider all regulations for electrical installations.
- The system must be disconnected from any power supply during maintenance work.
- Any electrical work on the system is only allowed by authorized qualified personal.



ATTENTION!

Permitted operating parameters!

Observe the permitted operating parameters, any operation exceeding this parameters can lead to malfunctions and may lead to damage on the instrument or the system.

- Do not exceed the permitted operating parameters.
- Make sure the product is operated in its permitted limitations.
- Do not exceed or undercut the permitted storage and operation temperature and pressure.
- The product should be maintained and calibrated frequently, at least annually.

General safety instructions

- It is not allowed to use the product in explosive areas.
- Please observe the national regulations before/during installation and operation.

Remarks

- It is not allowed to disassemble the product.
- Always use spanner to mount the product properly.



ATTENTION!

Measurement values can be affected by malfunction!

The product must be installed properly and frequently maintained, otherwise it may lead to wrong measurement values, which can lead to wrong results.

- Always observe the direction of the flow when installing the sensor. The direction is indicated on the housing.
- Do not exceed the maximum operation temperature at the sensors tip.
- Avoid condensation on the sensor element as this will affect the accuracy enormously.

Storage and transportation

- Make sure that the transportation temperature of the sensor is between -30°C... +70°C.
- For transportation it is recommended to use the packaging which comes with the sensor.
- Please make sure that the storage temperature of the sensor is between -10°C... +50°C.
- Avoid direct UV and solar radiation during storage.
- For the storage the humidity must be <90%, no condensation.

2 Registered trademarks

SUTO®	Registered trademark of SUTO iTEC
MODBUS®	Registered trademark of the Modbus Organization, Hopkinton, USA
HART®	Registered trademark of the HART Communication Foundation, Austin, USA
PROFIBUS®	Registered trademark of the PROFIBUS User Organization, Karlsruhe, Germany
Android™, Google Play	Trademarks of Google LLC

3 Application

The S409 is a thermal mass flow direction switch which is designed to detect the direction of the flow inside of a pipe. The flow and direction information is output through 2 normally open relay switches. This signal can be transferred to a flow sensor to activate and deactivate the flow measurement depending on the flow direction

The S409 flow direction switch is not developed to be used in explosive areas. For the use in explosive areas please contact the manufacturer.

The S409 flow direction switch is mainly used in compressed air systems in industrial environment.

4 Features

- Detects smallest changes < 0.1 m/s referred to 20°C and 1000 hpa.
- No mechanical wear parts.
- Insertion type flow direction switch for easy installations under pressure through a ball valve.
- All parts that are in contact with the flow medium are made of stainless steel.
- IP65 casing provides robust protection in the industrial environment.

5 Technical Data

5.1 General

CE	
Reference conditions	ISO1217 20°C 1000 mbar (Standard-Unit) DIN1343 0°C 1013,25 mbar (Norm-Unit)
Sensor	2 x Pt 1000
Detection range	0.02 ... 25 m/s @ 7 barg, +20°C
Measuring medium	Air, gas (non corrosive gas)
Medium temperature	-20 ... +80°C
Humidity of the meas. medium	< 100% (no condensation)
Operating temperature	-20 ... +70°C
Operating pressure	0 ... 1.6 MPa
Housing material	PC + ABS
Material of the probe tube, probe tip and the screwing	Stainless steel 1.4404
Protection class	IP65
Dimensions	See dimensional drawing on the next page
Tube diameter	½ to 12 (bigger diameters on request)
Screwing thread	G1/2" (ISO 228-1)
Weight	509 g

5.2 Electrical Data

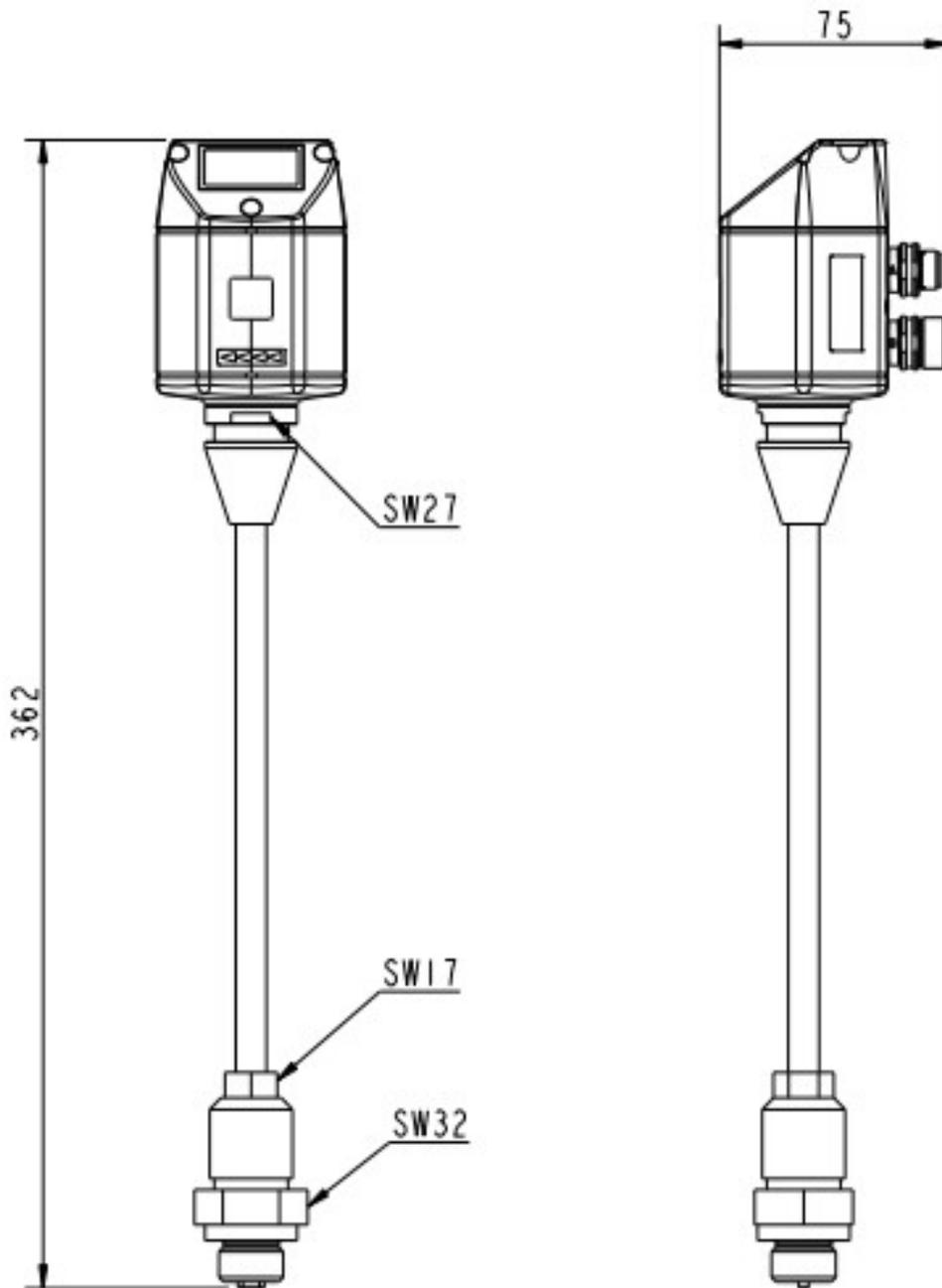
Power supply	24 VDC, 60 mA
--------------	---------------

5.3 Output signals

Alarm output	2 x relay, 60 V, 1 A
--------------	----------------------

6 Dimensional drawing

Unit: mm



7 Determination of the installation point

In order to maintain the accuracy stated in the technical data, the sensor must be insert in the pipe without touching the inner wall of the pipe. Please consider that enough space exists at your site for a adequate installation as described in this manual.



ATTENTION!

Wrong measurement is possible if the instrument is not installed correctly.

- The sensor is for indoor use only! At an outdoor installation, the sensor must be protected from solar radiation and rain.
- It is strongly recommend not to install S409 permanently in wet environment which exists usually right after a compressor outlet.

8 Installation

Before installing the sensor, please make sure that all components listed below are included in your package.

Qty	Description	Item No.
1	S409 thermal mass flow direction switch	S695 0409
1	Sealing ring	N/A
1	Alignment key	N/A
2	M12 plug	C219 0059
1	Instruction manual	N/A

8.1 Installation Requirements

To install the sensor a ball valve or a nozzle is needed.

- The inner thread must be G 1/2".
- The diameter of the hole must be $\geq 13\text{mm}$, otherwise the shaft can not be inserted.

8.2 Installation Procedure

The following steps explain the procedure of an appropriate installation.

Installing the flow switch



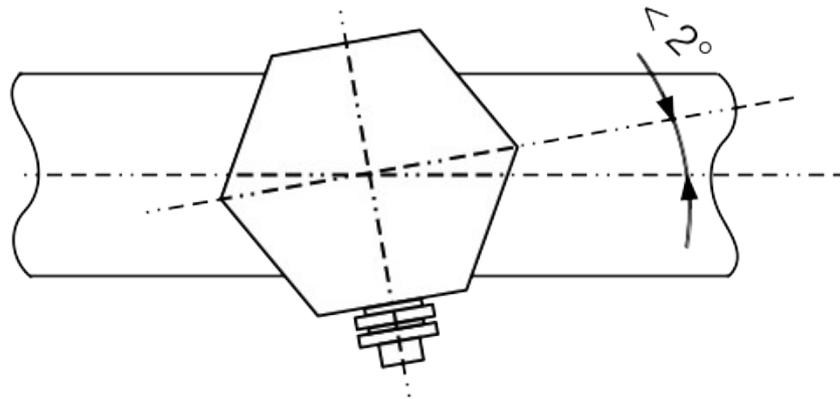
First please observe the flow direction indicated on the housing or on the shaft. It must match the flow direction of the compressed air or gas.



1. Ball valve must be closed.
2. The probe tip must be completely covered by the connection thread (see photo on the left).
3. Underlay the "O-ring" at the thread of the ball valve before screwing the flow sensor.
4. Screw the connection thread tightly to the ball valve and align flow sensor to flow direction.
5. Open ball valve and tighten clamp sleeve manually by hand.
6. Move the sensor slightly to the determined insertion depth by means of the scale.
7. Tighten the clamp sleeve at the connection thread so that the sensor cannot be moved by the pressure in the pipe, however it should be possible to move the sensor shaft manually.
8. With the aid of the alignment key make sure that the actual flow direction is same as the arrow shows (The angle deviation should not be larger than $\pm 2^\circ$ to the perfect position).
9. Tighten clamp sleeve with clamping torque 20...30 Nm.

10. During the final check control the installation depth again because sometimes the shaft is moved from its original position due the compressed air.

Maximum angle deviation of a proper installation:

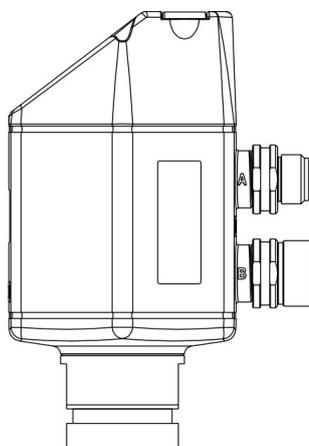


Removing the flow switch

1. Hold the flow switch.
2. Release the clamp sleeve at the connection thread.
3. Pull out the shaft slowly until the value "10" can be read at the scale.
4. Close the ball valve.
5. Release the connection thread and unscrew the flow switch.

8.3 Electrical connection

The flow sensor is equipped with two Connectors "A" and "B". The cables are connected to the sensor through the M12 connector.



Connector A

Connector B

Connection pins of the M12 connector

Pin assignment

Connection pins (view from the clamping side)

		Pin 1	Pin 2	Pin 3	Pin 4	Pin 5
	Connector A	NA	$-V_B$	$+V_B$	DIR1	DIR1
	Connector B	NA	$-V_B$	$+V_B$	DIR2	DIR2

Legend to pin assignment

$-V_B$ Negative supply voltage

$+V_B$ Positive supply voltage

DIR1 Flow direction input 1

DIR2 Flow direction input 2

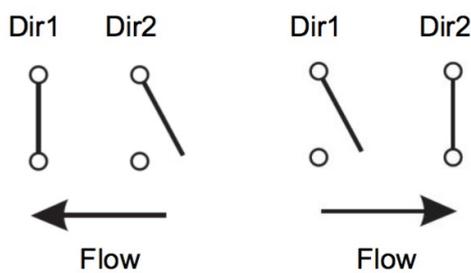
NA Not applicable



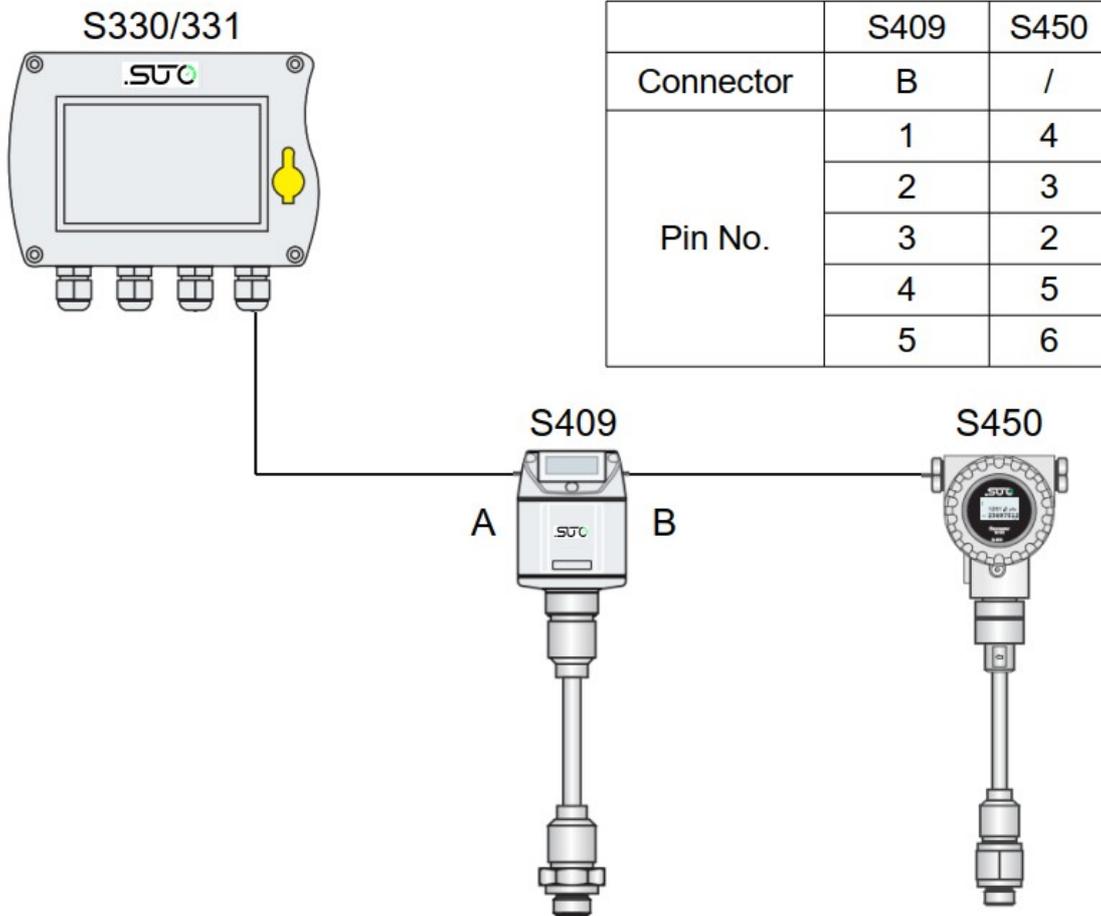
ATTENTION!

Do not screw the M12 connector using force. Otherwise, it may damage the connecting pins.

Relay output at the switch



8.3.1 Connection of S330/331 to S450



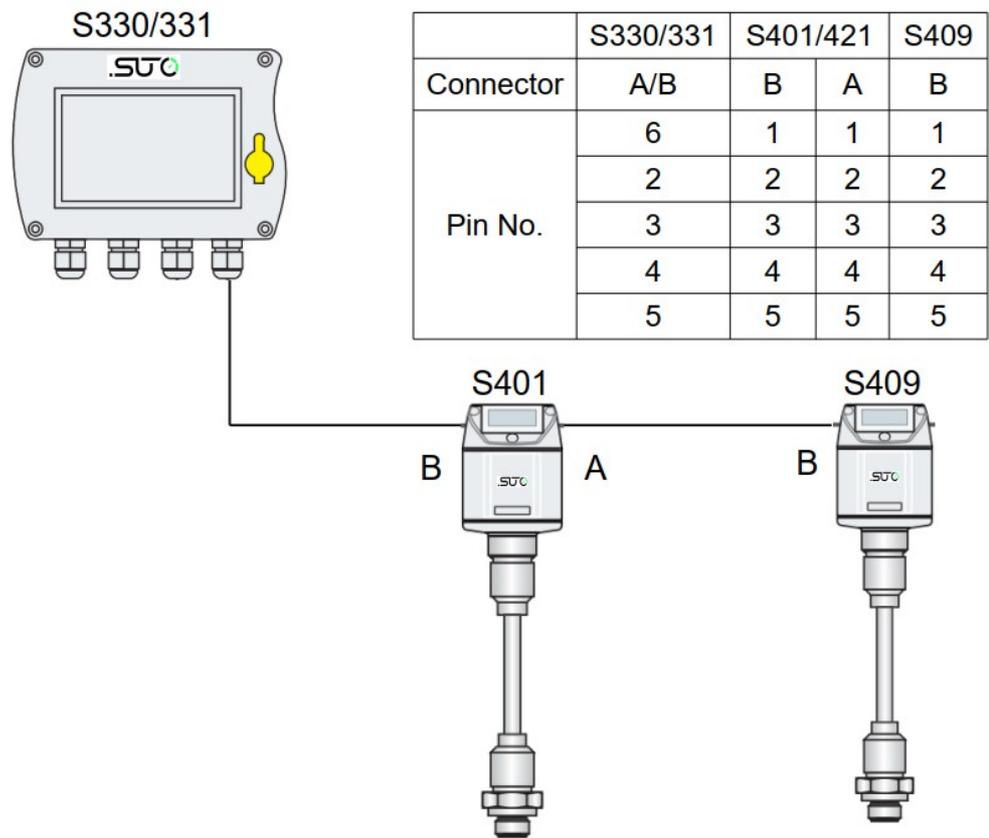
8.3.2 Connection of S330/331 to S401/421

Please note the following:

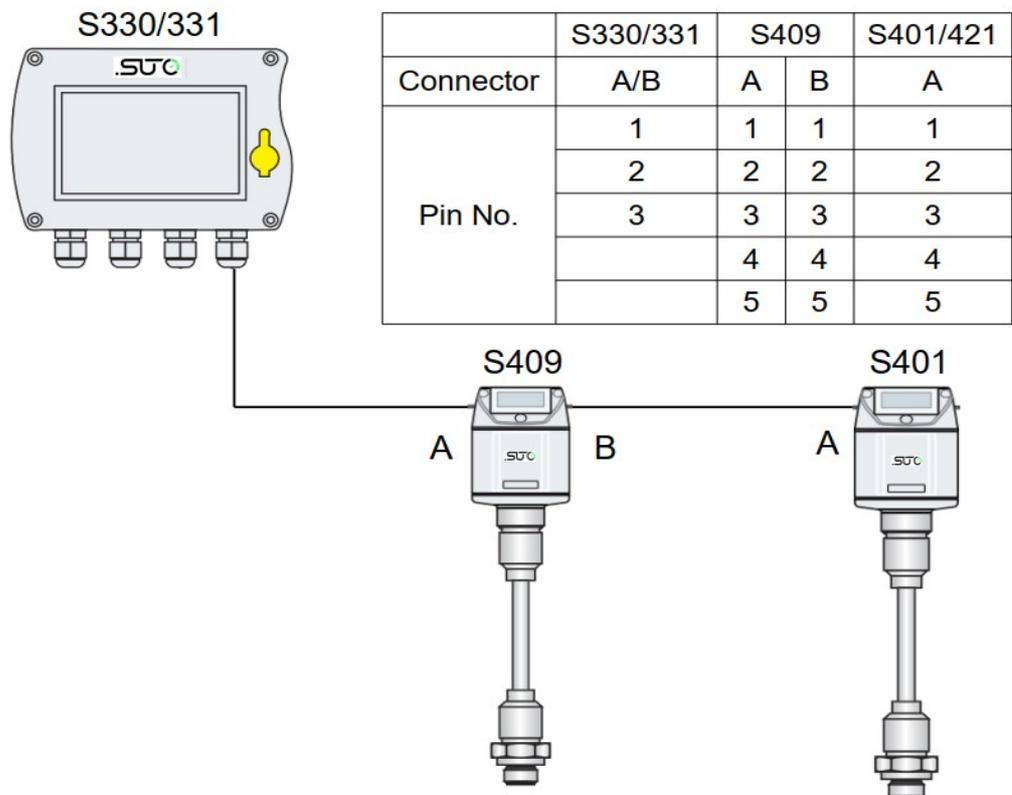
- It is strongly recommended to define which flow direction is forward and which is reverse.
- Keep the direction sign on the S409 pointed to the forward flow direction.
- Connect S409 with S401/421 according to the following diagrams.

S401 / S421 Connector A	S409
Forward Direction	Connector B
Reverse Direction	Connector A

Modbus



SDI



9 Signal outputs

The sensor has two relay outputs (60 V, 1 A).

10 Optional accessories

The following accessories are available:

- Sensor cable, 5 m, with the M12 connector on one end and open wires on the other.
- Sensor cable, 10 m, with the M12 connector on one end and open wires on the other.

11 Maintenance

To clean the sensor, it is recommended to use distilled water or isopropyl alcohol only.



ATTENTION!

Do not touch the surface of the sensor plate.

Avoid mechanical impact on the sensor (e.g with a sponge or a brush).

12 Disposal or waste



Electronic devices are recyclable material and do not belong in the household waste.

The sensor, the accessories and its packing must be disposed according to your local statutory requirements.

The dispose can also be carried by the manufacturer of the product, for this please contact the manufacturer.

SUTO iTEC GmbH

Grißheimer Weg 21
D-79423 Heitersheim
Germany

Tel: +49 (0) 7634 50488 00
Fax: +49 (0) 7634 50488 19
Email: sales@suto-itec.com
Website: <http://www.suto-itec.com>

SUTO iTEC (ASIA) Co., Ltd.

Room 10, 6/F, Block B, Cambridge Plaza
188 San Wan Road, Sheung Shui, N.T.
Hong Kong

Tel: +852 2328 9782
Fax: +852 2671 3863
Email: sales@suto-itec.asia
Website: <http://www.suto-itec.com>

All rights reserved ©

Modifications and errors reserved

S409_im_en_2020-2
